Removing the Follow the steps below to remove the refrigeration unit from the cabinet. Unit Ensure the chiller is disconnected from the power supply before removing the unit.

> The unit is heavy and requires a minimum of two people to lift from the cabinet. Steps or a platform about one metre high are suggested to allow the unit to be safely lifted, carried and put down at waist height.

To remove the refrigeration unit

- 1. Unplug the chiller from the power supply.
- Use steps or a platform to access the back of the sign, and unscrew the two wire cover screws from the back of the sign.
- 3. Swing the sign out, and unplug the three electronic controller plugs, the one sign plug and four terminals of LED switches.
- 4. Lift the sign off the cabinet and place out of the way.
- Unscrew and detach the electrics cover from the unit.
- 6. Unplug the yellow 4-way plug for the lighting and the black 3-way plug for the heating from the unit electrics panel.
- 7. Remove the sign back strip, and if necessary the sign sides.
- 8. Unscrew the two fixing screws (one on each side of the unit).
- 9. The unit can now be lifted off the cabinet.

When refitting the unit, ensure

- The gasket on the top of the cabinet is in good condition.
- The unit is screwed down.
- All plugs are reconnected.

